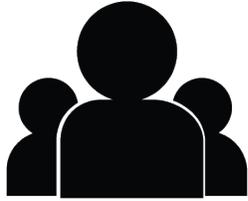


SIERRA PACIFIC INDUSTRIES IN WASHINGTON



We proudly employ

1054
PEOPLE

\$91 MILLION
2025 WAGES
PAID STATEWIDE



\$200,004
2025 PHILANTHROPIC CONTRIBUTIONS

We sustainably manage



310,000 ACRES
of private forestland

1.6 MILLION
SEEDLINGS PLANTED
IN 2025



CONTACT US

(360) 427-8211 | sierra@spi-ind.com
421 S Front St, Shelton, WA 98584
WWW.SPI-IND.COM

We manufacture lumber and other solid wood products in:



Our **TWO BIOMASS COGENERATION PLANTS** use wood residuals and forest thinnings to produce renewable power for our mills, selling the excess electricity to local energy utilities.



CAPABLE OF POWERING
31,100 HOMES
IN WASHINGTON

SIERRA PACIFIC INDUSTRIES IN WASHINGTON



Our forests and mills are sustainably certified.



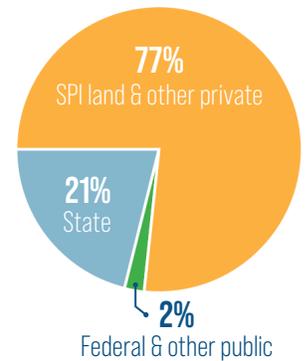
MAP LEGEND

- SPI Forestland
- ★ Sawmill
- ★ Sawmill w/Cogeneration

COUNTIES:

- Clark
- Cowlitz
- Grays Harbor
- Island
- Lewis
- Mason
- Pacific
- Skagit
- Snohomish
- Thurston
- Whatcom

MILL LOG SUPPLY



SPI is a fourth-generation, family-owned forest products company. In 2025, the Sierra Pacific Foundation contributed over \$3.2 million in communities SPI operates, as well as awarded \$605,000 in scholarships.

